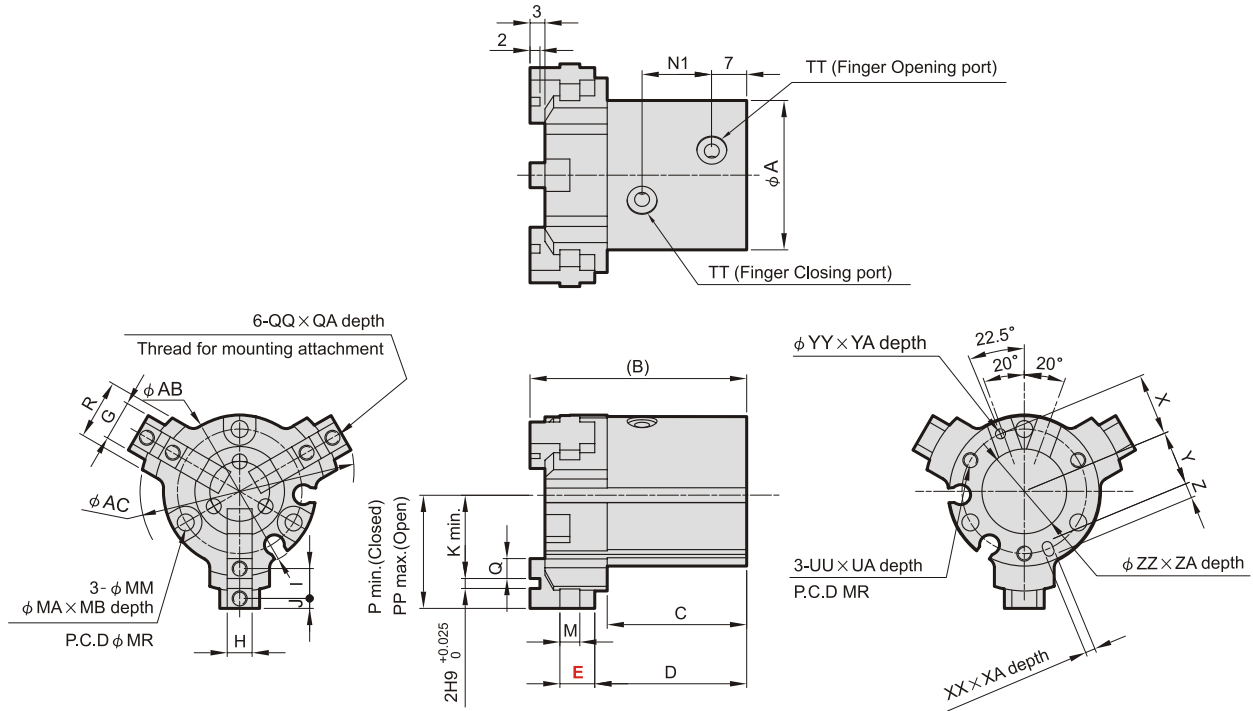


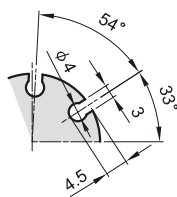
# MCHG2L Dimensions $\phi 16, \phi 25$

## LOWER HEIGHT of THREE JAW GRIPPERS

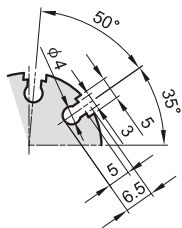


### Auto switch mounting groove position (2 places)

$\phi 16$

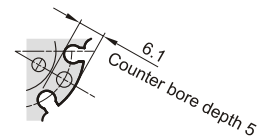


$\phi 25$



### Mounting hole counter bore dimensions

$\phi 16$



Note) The counter bore configuration differs only for the mounting hole section between the auto switch mounting grooves. ( $\phi 16$  only)

Code Tube I.D.	A	AB	AC	B	C	D	E	G	H	I	J	K	M	MA	MB	MM	MR	N1	P	PP	Q	QA	QQ
16	30	30.6	40	43.5	28	30.5	7	8	5h9 $^{+0}_{-0.030}$	6	2	12.5	4	6.5	5	3.4	25	14	18.5	23.5	4	5	M3 $\times$ 0.5
25	42	42.6	52	49	31.5	34.2	7.8	13	6h9 $^{+0}_{-0.030}$	8	3	16	4.5	8	8	4.5	34	16.5	24	30	6	6	M3 $\times$ 0.5

Code Tube I.D.	R	TT	UA	UU	X	XA	XX	Y	YA	YY	Z	ZA	ZZ
16	12	M3 $\times$ 0.5	1.5	M3 $\times$ 0.5	12.5	2	2H9 $^{+0.025}_0$	11	2	2H9 $^{+0.025}_0$	3	1.5	17H9 $^{+0.043}_0$
25	19	M5 $\times$ 0.8	1.5	M4 $\times$ 0.7	17	3	3H9 $^{+0.025}_0$	14.5	3	3H9 $^{+0.025}_0$	5	1.5	26H9 $^{+0.052}_0$

