

## 【參數 04：連接滑台選擇 ( 初始值 : 00)】

可透過本參數一次設定所連接滑台的傳感器邏輯及原點復歸模式。

若使用本公司滑台，且其型號列於「滑台產品型號」中，請輸入對應的設定值。

若使用其他廠牌的滑台，請將本參數設為「00」。當參數 No.04 設為「00」時，系統將依據參數 No.01~03 及 \*\*DIP SW 的「極限傳感器邏輯設定」\*\* 進行動作。

※ 若本公司產品的自動滑台型號未列於此清單中，請洽本公司業務部。

\*1. 當參數 No.04 設為「00」時，請參考雙線右側的內容設定 DIP SW 及參數 No.01~03。

\*2. 若滑台未配備極限傳感器，請將 DIP SW 設為 ON。

\*3. 本機型不支援連接滑台選擇功能。請將參數 No.04 設為「00」，並依設定內容設定 DIP SW 及參數 No.01~03 後使用。

| 截至 2021 年 12 月 25 日 | 通常請使用此設定               | 當參數 No.4 設為 00 時，請使用此設定       |                    |                     |                   |
|---------------------|------------------------|-------------------------------|--------------------|---------------------|-------------------|
| 自動滑台型號              | 參數 No.4 (*1)<br>連接滑台選擇 | 極限傳感器邏輯 (*2)<br>DIP SW 1 [-3] | 參數 No.1<br>原點傳感器邏輯 | 參數 No.2<br>原點前傳感器邏輯 | 參數 No.3<br>原點復歸模式 |
| ADR-301-HM X・Y 軸    | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ADR-301-HM 旋轉軸      | 31                     | ON                            | 1                  | 0                   | 2,3               |
| ALD-105-H1S         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-105-H1S-S       | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-105-H1S-SA      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-106-H1PC        | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-115-E1P         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-215-H1P         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-220-C2P         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-220-C5P         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-230-C2P         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-230-C5P         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-301-HM          | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ALD-3050-CT         | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALD-3050-CT-R       | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALD-4011-G0M        | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G0M-R      | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1L        | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALD-4011-G1M        | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1M-R      | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1M-RS     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1M-RS6    | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1M-RSA    | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1M-S      | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1M-S6     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-4011-G1M-SA     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-401-H0M         | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALD-401-H1M         | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALD-5012-G0M        | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G0M-R      | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M        | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M-R      | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M-RS     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M-RS6    | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M-RSA    | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M-S      | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M-S6     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-5012-G1M-SA     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-510-H1P         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-510-H1S         | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-510-H1S-S       | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-510-H1S-SA      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-6012-G0M        | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |

( 接續次頁 )

# QT-A/B 系列 控制器連接滑台設定表

中央精機株式会社

## 控制器 – 滑台電動缸

進口代理商品

截至 2021 年 12 月 25 日

通常請使用此設定

當參數 No.4 設為 00 時，請使用此設定

| 自動滑台型號           | 參數 No.4 (*1)<br>連接滑台選擇 | 極限傳感器邏輯 (*2)<br>DIP SW 1 [-3] | 參數 No.1<br>原點傳感器邏輯 | 參數 No.2<br>原點前傳感器邏輯 | 參數 No.3<br>原點復歸模式 |
|------------------|------------------------|-------------------------------|--------------------|---------------------|-------------------|
| ALD-6012-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1L     | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALD-6012-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-6012-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-602-H0M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALD-602-H1M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALD-604-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-7013-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-7013-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALD-903-H1S      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-903-H1S-S    | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-903-H1S-SA   | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-904-H1PC     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-906-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-H220-C2P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-H220-C5P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-H230-C2P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALD-H230-C5P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-105-H1S      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-105-H1S-S    | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-105-H1S-SA   | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-106-H1PC     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-115-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-215-H1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-220-C2P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-220-C5P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-230-C2P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-230-C5P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-250-C2P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-250-C5P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-301-HM       | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ALS-3050-CT      | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALS-305-CM       | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ALS-4011-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G1L     | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALS-4011-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |

# QT-A/B 系列 控制器連接滑台設定表

中央精機株式会社

## 控制器 – 滑台電動缸

進口代理商品

截至 2021 年 12 月 25 日

通常請使用此設定

當參數 No.4 設為 00 時，請使用此設定

| 自動滑台型號           | 參數 No.4 (*1)<br>連接滑台選擇 | 極限傳感器邏輯 (*2)<br>DIP SW 1 [-3] | 參數 No.1<br>原點傳感器邏輯 | 參數 No.2<br>原點前傳感器邏輯 | 參數 No.3<br>原點復歸模式 |
|------------------|------------------------|-------------------------------|--------------------|---------------------|-------------------|
| ALS-4011-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-4011-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-401-H0M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALS-401-H1M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALS-5012-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-5012-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-510-H1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-510-H1S      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-510-H1S-S    | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-510-H1S-SA   | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-6012-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1L     | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALS-6012-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-6012-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-602-H0M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALS-602-H1M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALS-604-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-7013-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-7013-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALS-903-H1S      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-903-H1S-S    | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-903-H1S-SA   | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-904-H1PC     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-906-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-H220-C2P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-H220-C5P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-H230-C2P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-H230-C5P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-H250-C2P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALS-H250-C5P     | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALT-300-HM X・Y 軸 | 51                     | ON                            | 0                  | 0                   | 4,5               |

# QT-A/B 系列 控制器連接滑台設定表

中央精機株式会社

## 控制器 – 滑台電動缸

進口代理商品

截至 2021 年 12 月 25 日

通常請使用此設定

當參數 No.4 設為 00 時，請使用此設定

| 自動滑台型號           | 參數 No.4 (*1)<br>連接滑台選擇 | 極限傳感器邏輯 (*2)<br>DIP SW 1 [-3] | 參數 No.1<br>原點傳感器邏輯 | 參數 No.2<br>原點前傳感器邏輯 | 參數 No.3<br>原點復歸模式 |
|------------------|------------------------|-------------------------------|--------------------|---------------------|-------------------|
| ALT-300-HM Z 軸   | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ALV-102-HP       | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALV-104-HP       | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALV-3005-HM      | 52                     | OFF                           | 0                  | 0                   | 4,5               |
| ALV-300-HM       | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ALV-600B-H0M     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALV-600B-H1M     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALV-600C-H0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALV-600C-H1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALV-901-HP       | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALV-902-HP       | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-105-H1S      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-105-H1S-S    | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-105-H1S-SA   | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-106-H1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-115-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-215-H1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-220-C2P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-230-C2P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-301-HM       | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ALZ-305-CM       | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ALZ-4011-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-4011-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-401-H0M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALZ-401-H1M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALZ-5012-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-5012-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-510-H1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-510-H1S      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-510-H1S-S    | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-510-H1S-SA   | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-6012-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |

# QT-A/B 系列 控制器連接滑台設定表

中央精機株式会社

## 控制器 – 滑台電動缸

進口代理商品

截至 2021 年 12 月 25 日

通常請使用此設定

當參數 No.4 設為 00 時，請使用此設定

| 自動滑台型號           | 參數 No.4 (*1)<br>連接滑台選擇 | 極限傳感器邏輯 (*2)<br>DIP SW 1 [-3] | 參數 No.1<br>原點傳感器邏輯 | 參數 No.2<br>原點前傳感器邏輯 | 參數 No.3<br>原點復歸模式 |
|------------------|------------------------|-------------------------------|--------------------|---------------------|-------------------|
| ALZ-6012-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-6012-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-602-H0M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALZ-602-H1M      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ALZ-604-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-7013-G0M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G0M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M-R   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M-RS  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M-RS6 | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M-RSA | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M-S   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M-S6  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-7013-G1M-SA  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ALZ-903-H1S      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-903-H1S-S    | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-903-H1S-SA   | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-904-H1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ALZ-906-E1P      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| AMS-15A (*3)     | 00                     | ON                            | 0                  | 0                   | 4,5               |
| AMS-15B (*3)     | 00                     | OFF                           | 0                  | 0                   | 4,5               |
| AMS-30A (*3)     | 00                     | ON                            | 0                  | 0                   | 4,5               |
| AMS-30B (*3)     | 00                     | OFF                           | 0                  | 0                   | 4,5               |
| ARS-136-HP       | 11                     | ON                            | 1                  | 1                   | 0,1               |
| ARS-336-HM       | 31                     | ON                            | 1                  | 0                   | 2,3               |
| ARS-4036-GM      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ARS-5036-GM      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ARS-6036-GM      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ARS-6036-HM      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ARS-7036-GM      | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ARS-936-HP       | 11                     | ON                            | 1                  | 1                   | 0,1               |
| ATD-1220-HP      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ATD-9020-HP      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ATD-C410B-HM     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATD-C410C-HM 上軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATD-C410C-HM 下軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATD-C412B-HM     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATD-C412C-HM 上軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATD-C412C-HM 下軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATD-C610B-HM     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATD-C610C-HM 上軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATD-C610C-HM 下軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATD-C612B-HM     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATD-C612C-HM 上軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATD-C612C-HM 下軸  | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATR-300-HM X・Y 軸 | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ATR-300-HM Z 軸   | 51                     | ON                            | 0                  | 0                   | 4,5               |
| ATR-300-HM 旋轉軸   | 31                     | ON                            | 1                  | 0                   | 2,3               |
| ATS-1220-HP      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ATS-1230-HP      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ATS-9020-HP      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ATS-9030-HP      | 14                     | OFF                           | 1                  | 2                   | 0,1,4,5           |
| ATS-C410B-HM     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATS-C410C-HM     | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |

# QT-A/B 系列 控制器連接滑台設定表

中央精機株式会社

## 控制器 – 滑台電動缸

進口代理商品

截至 2021 年 12 月 25 日

通常請使用此設定

當參數 No.4 設為 00 時，請使用此設定

| 自動滑台型號         | 參數 No.4 (*1)<br>連接滑台選擇 | 極限傳感器邏輯 (*2)<br>DIP SW 1 [-3] | 參數 No.1<br>原點傳感器邏輯 | 參數 No.2<br>原點前傳感器邏輯 | 參數 No.3<br>原點復歸模式 |
|----------------|------------------------|-------------------------------|--------------------|---------------------|-------------------|
| ATS-C412B-HM   | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATS-C412C-HM   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATS-C416B-HM   | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATS-C416C-HM   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATS-C610B-HM   | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATS-C610C-HM   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATS-C612B-HM   | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATS-C612C-HM   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| ATS-C616B-HM   | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| ATS-C616C-HM   | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| MM-40GD        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MM-40GL        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MM-40GU        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MM-40θ         | 31                     | ON                            | 1                  | 0                   | 2,3               |
| MM-60GD        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MM-60GL        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MM-60GU        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MM-60θ         | 31                     | ON                            | 1                  | 0                   | 2,3               |
| MMU-40X        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-40X · Y    | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-40X · Y-H1 | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-40X-H1     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-40Z        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-40Z-H1     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60V        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60V-H1     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60X        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60X · Y    | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60X · Y-H1 | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60X-H1     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60Z        | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MMU-60Z-H1     | 31                     | ON                            | 1                  | 0                   | 2,3,4,5           |
| MSS-150C       | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| MSS-200C       | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| MSS-300C       | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| MSS-50C        | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| MSS-50WC       | 36                     | OFF                           | 2                  | 0                   | 2,3,4,5           |
| MSS-FM (*3)    | 00                     | ON                            | 0                  | 0                   | 8,9               |
| MSS-FM1 (*3)   | 00                     | ON                            | 0                  | 0                   | 9                 |

\*1. 當參數 No.04 設為「00」時，請參考雙線右側的內容設定 DIP SW 及參數 No.01~03。

\*2. 若滑台未配備極限傳感器，請將 DIP SW 設為 ON。

\*3. 本機型不支援連接滑台選擇功能。請將參數 No.04 設為「00」，並依設定內容設定 DIP SW 及參數 No.01~03 後使用。