# MCKQI3 series



#### ISO 15552 STANDARD PROFILE CYLINDER WITH NON-ROTATING ROD



#### Table for standard stroke

Tube I.D.	Stroke (mm)	Max. stroke (mm)
ø32,40	50,75,100,125,150, 175,200,300,400,500	700

<sup>\*</sup> Intermediate stroke are available, please contact us.

#### **Tightening torque**

Tube I.D.	Rod thread	Tightening torque (kgf·cm)
ø32	M10×1.25	190
ø40	M12×1.25	330

- \* Make sure the tightening torque of rod thread does not exceed the value above.
- \* The tolerance of tightening torque is ±5%.

#### **Features**

#### ■ Hexagonal rod design & Non lubrication

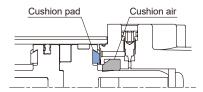
Cylinder with hexagonal rod design for non-rotating feature. Special housing and bushing enables self lubrication of piston rod.

#### ■ High quality long service life

Hard anodised aluminium cylinder tubes offer high corrosion resistance and low internal friction.

#### ■ Low noise level

Add cushion pad to reduce impact sound and vibration.



#### ■ ISO 15552 standard specification

Conforms to ISO 15552 specification, make worldwide interchangeability.

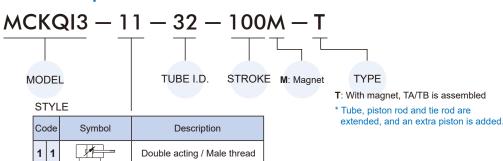
#### ■ Easy to insert reed switch

With four grooves on the tube, proximity and reed sensors can be easily inserted into any position.

#### **Specification**

Model	MCF	(QI3									
Tube I.D. (mm)	32	40									
Medium	Air										
Operating perssure range	0.05~1 MPa										
Proof pressure	1.5 MPa										
Ambient temperature	-5~+60°C (I	No freezing)									
Available speed range	50~500	mm/sec									
Rod non-rotating accuracy	±0	.5°									
Allowable rotational torque	2.5 kgf-cm 4.5 kgf-cm										
Sensor switch	RCI (Please refer to page 8-14)										

#### Order example



\* Order example for special specification, refer to page 0-7.

<sup>\*</sup> Rc or NPT thread are also available, please contact us.





# MCKQI3 Order example of accessories



# ISO 15552 **STANDARD** PROFILE **CYLINDER** WITH NON-ROTATING ROD

#### **■** Accessories & Connector

			Accessories				Rod nut			
Code	LB (Purchase 2 pcs)	CA	СВ	CDB (Purchase CB+PIN)	FAC	FBC	NUT			
Mounting Tube I.D.										
ø32	LB-Q2-32	CA-Q2-32	CB-Q2-32	CDB-Q2-32	FAC	-Q2-32	NUT-M10x1.25x5Hx17B			
ø40	LB-Q2-40	CA-Q2-40	CB-Q2-40	CDB-Q2-40	FAC	-Q2-40	NUT-M12x1.25x6Hx19B			

		⚠ Factory assembled sembled is not recomm		Connector					
Code	TA	та тв		тв тс		Y	I	YS (Y+Floating pin)	
Mounting Tube I.D.									
ø32		TC-Q3-32		Y-Q2-32	I-Q2-32	YS-Q2-32			
ø40		TC-Q3-40		Y-Q2-40	I-Q2-40	YS-Q2-40			

#### **■** Pin

Applicable	YS connector	Y&I connector	CA&CB accessories
Code	PIN-S	PIN-Y-P (with split pin)	PIN-CB-P (with split pin)
Fig Tube I.D.			0 0
ø32	PIN-Q2-32-S	PIN-Q2-32-2-P	PIN-Q2-32-1-P
ø40	PIN-Q2-40-S	PIN-Q2-40-2-P	PIN-Q2-40-1-P

### ■ Order example of self-assembled

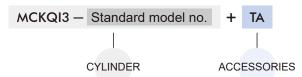
The tube I.D. ø40 of LB accessories, Y connector and pin.

No.	Order number	Qty
1	LB-Q2-40	2
2	Y-Q2-40	1
3	PIN-Q2-40-2-P	1

\* To order accessories/ connectors/ pin separately, please place orders separately according to the order codes in the above table.

### ■ Order example of factory assembled

⚠ Cylinders and accessories are distinguished by the symbol " + ".



# **■** Cylinder weight

Unit: kg

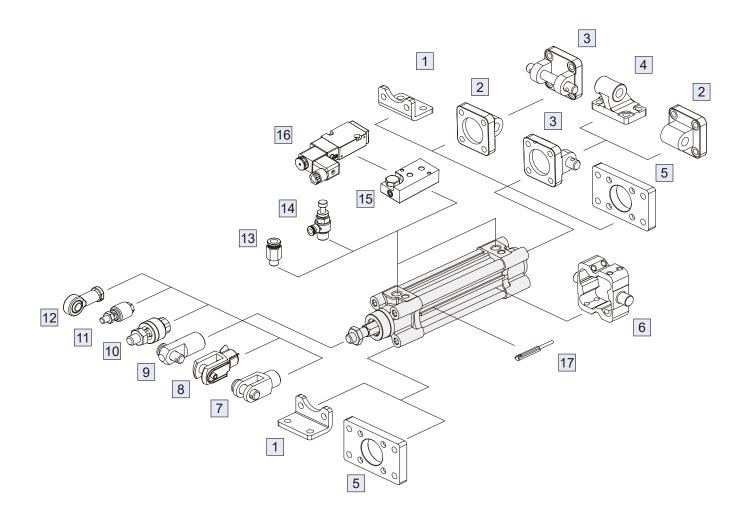
Model	Basic weight	Basic weight (magnet)	Stroke 25 mm
Tube I.D.			
ø32	0.507	0.513	0.065
ø40	0.758	0.770	0.088



# MCKQI3 Accessories



# ISO 15552 **STANDARD** PROFILE **CYLINDER** WITH NON-ROTATING ROD



No.	Accessories	Material	Page		
1	Mounting accessories LB	Carbon steel	1-83		
2	Mounting accessories CA	Cast iron	1-86		
	Mounting accessories CA2	Aluminum alloy	1-87		
3	Mounting accessories CB+PIN	Cast iron / *1	1-86, 57		
3	Mounting accessories CB2+PIN	Aluminum alloy	1-87, 57		
4	Mounting accessories CDB	Cast iron	1-86		
4	Mounting accessories CDB2	Aluminum alloy	1-87		
5	Mounting accessories FAC/FBC	Carbon steel	1-84		
5	Mounting accessories FAC2/FBC2	Aluminum alloy	1-85		
6	Mounting accessories TA/TB/TC	Cast iron	1-88		
7	Accessories Y+PIN	Cast iron / *1	1-57		
8	Accessories YS (Y+Floating pin)	Carbon steel	1-57		

No.	Accessories	Material	Page			
9	Accessories I+PIN	Carbon steel	1-57			
10	Floating joint MFC	Carbon steel	8-2			
11	Floating joint MFCS	Carbon steel	8-5			
12	Female rod ends PHS	Carbon steel	8-7			
13	Fitting PC (PISCO)	_	8-3 (Vol.1)			
14	Speed controller JSC (PISCO)	_	8-15 (Vol.1)			
15	Cylinder link seats MVSN-300-C *3	Aluminum alloy	1-69 (Vol.1)			
16	Solenoid valve MVSN-220 / 300 *3	_	1-65, 67 (Vol.1)			
17	Sensor switch RCI	_	8-14			

<sup>\*1.</sup> PIN material is carbon steel. \*2. Bronze alloy.

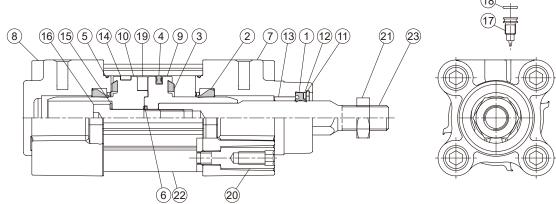
<sup>\*3.</sup> Only for tube I.D. ø40.

# MCKQI3 Inside structure & Parts list / Dimensions



B2 Nut

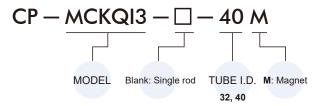
### ISO 15552 **STANDARD** PROFILE **CYLINDER** WITH NON-ROTATING ROD



#### **Material**

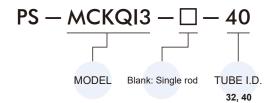
No.	Part name	Material	Q'y	Component parts (inclusion)	Repair kits (inclusion)
1	Rod packing	NBR	1	•	•
2	Cushion packing	NBR	2	•	•
3	Cushion pad	NBR	2	•	
4	Piston packing	NBR	1	•	
5	O-ring	NBR	2		
6	O-ring	NBR	1		•
7	Rod cover	Aluminum alloy	1	•	
8	Head cover	Aluminum alloy	1		
9	Piston-R	Aluminum alloy	1		
10	Piston-H	Aluminum alloy	1		
11	Snap ring	Spring steel	1		
12	Washer	Carbon steel	1		
13	Bush	Bearing alloy	1		
14	Wear ring	Resin	1		
15	Washer	Carbon steel	1	•*	
16	Bolt	Carbon steel	1		
17	Needle valve	Copper alloy	2	•	
18	O-ring	NBR	2	•	
19	Magnet ring	Magnet material	1		
20	Screw	Carbon steel	8		
21	Rod nut	Carbon steel	1		
22	Cylinder tube	Aluminum alloy	1		
23	Piston rod	Stainless steel	1		

# **■** Order example of component parts

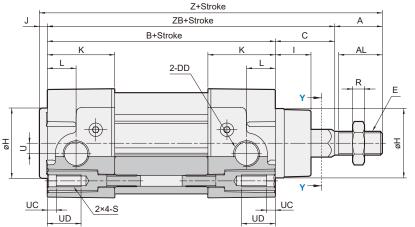


<sup>\*</sup> Rc or NPT thread are also available, please contact us.

# **■** Order example of repair kits







ube I.D.	Α	AL	В	B2	С	DD	Е	G	Н	I	J	K	L	0	R	S	U	UC	UD	X	Z	ZB
32	22	19.5	94	17	26	G1/8	M10×1.25	12	30	15	4	30.5	20	32.5	5	M6×1.0	4.5	4.5	16	47	146	120
40	24	22	105	19	30	G1/4	M12×1.25	14	35	18	4	34	14.5	38	6	M6×1.0	5.3	4.5	16	55	163	135

\* Only for ø40.