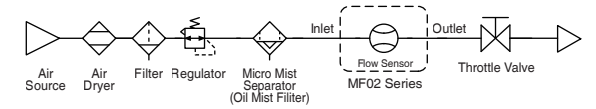


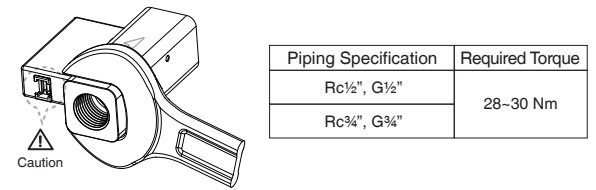
For your safety, please read the following before using.

- ① Check the regulator and flow adjustment valve before introducing the fluid.
- ② On the inlet side, be sure to install an air filter below the filtration level of 10um.

The sensing element cannot measure properly if foreign matter adheres to it.
- ③ Recommended Equipments and Installation

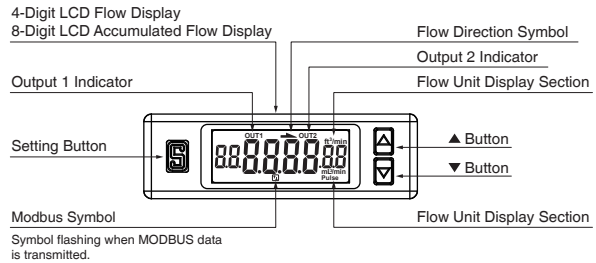


- ※ NOTE :
Please install a throttle valve on the outlet side of the sensor to prevent errors caused by unstable flow.
- ④ Use straight piping 8cm or longer to connect the Piping Port (Inlet side).
If straight piping is not installed, the accuracy may vary by ±2% F.S..
Avoid sudden changes in the piping size on the inlet side of the product.
Do not release the outlet side piping port of the product directly to the atmosphere without the piping connected.
(※ Straight Piping : The pipe is without bending and the cross sectional areas of the pipe keeps the same.)
- ⑤ When piping, please apply I.D. 9 mm or more air tube.
- ⑥ Please use a wrench on the metallic area and torque properly.
When piping with metallic area, please refer to the applicable torque below.
Over torquing may be damaged the product. When insufficient torque, the connection may loosen to cause air leakage.
After installation completed, please make gas and power on and operate properly and test leakage to verify the installation correct.



Piping Specification	Required Torque
Rc½", G½"	28~30 Nm
Rc¾", G¾"	

A. PANEL DESCRIPTION



B. ORDERING INFORMATION

MF02 - 501 - 010 - F7C

Flow Rate Range

501 : 500 L/min
102 : 1000 L/min
202 : 2000 L/min

Output Specifications

010 : 2 NPN output + Analog output 1~5V
011 : 2 NPN output + Analog output 4~20mA
02 : 2 NPN output + RS485
030 : 2 PNP output + Analog output 1~5V
031 : 2 PNP output + Analog output 4~20mA
04 : 2 PNP output + RS485

Port Size

F7C : Rc½", for Flow Rate Range 501, 102.
F9C : G½", for Flow Rate Range 501, 102.
F10C : Rc¾", for Flow Rate Range 202.
F12C : G¾", for Flow Rate Range 202.

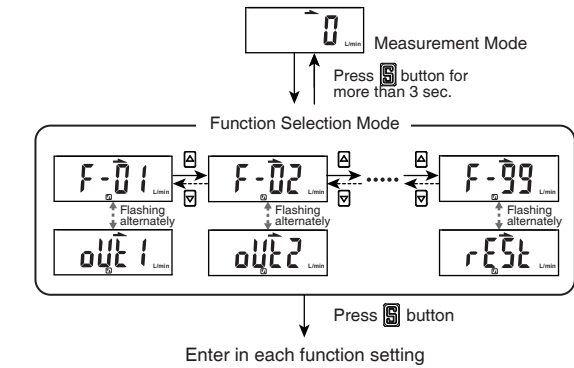
Optional Parts

MP-A27 : Mounting bracket, for Flow Rate Range 501, 102.
MP-A28 : Mounting bracket, for Flow Rate Range 202.

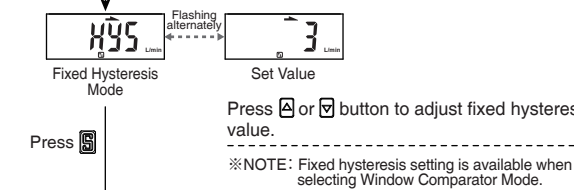
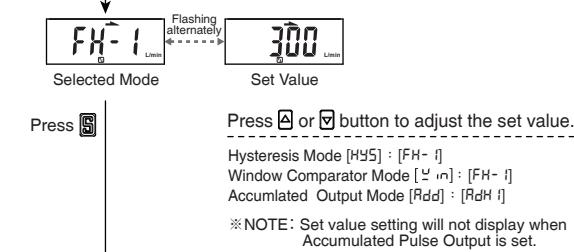
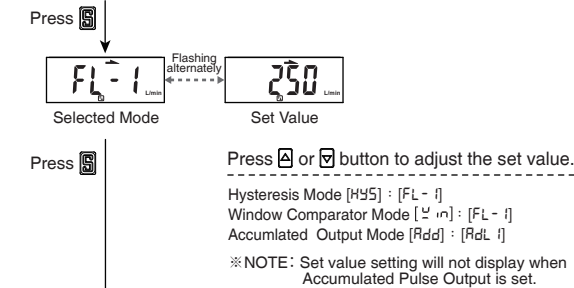
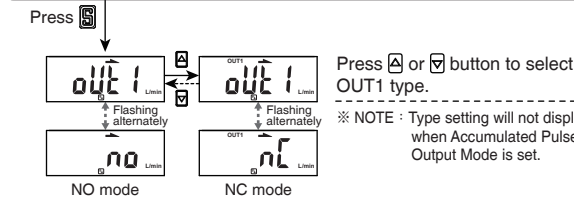
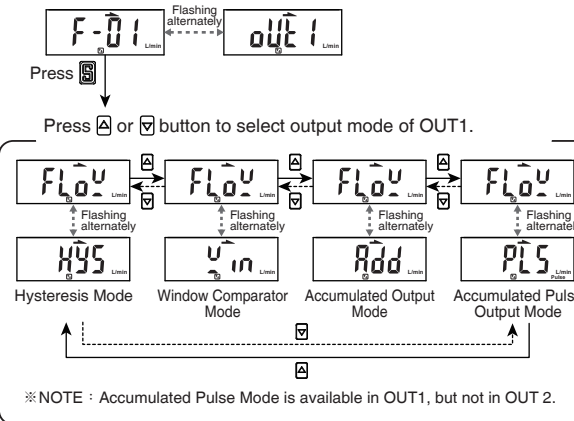
C. OPERATION INSTRUCTIONS

1 Function Selection Mode

At Measurement Mode, press  button for more than 3 sec. to display [F-0 i]. Press  or  button to select other setting functions. Press  for 3 sec. at Function Setting Mode to return to Measurement Mode.

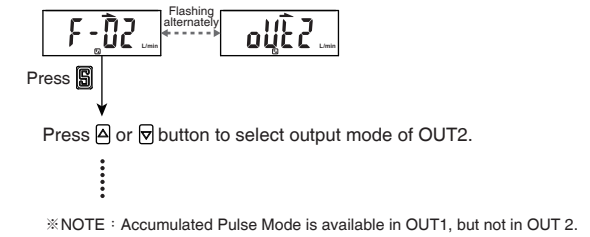


2 [F-0 i] OUT1 Setting



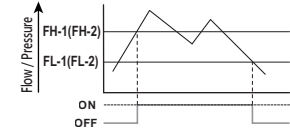
3 [F-02] OUT2 Setting

※ Check the [F-0 i] for the same follow setting.

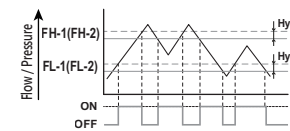


Normal Open Mode

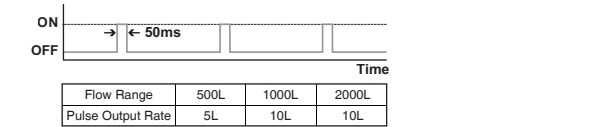
Hysteresis Mode



Window Comparator Mode

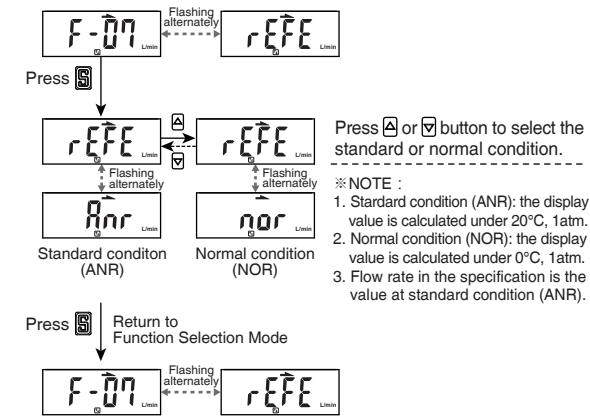


Accumulated Output Mode

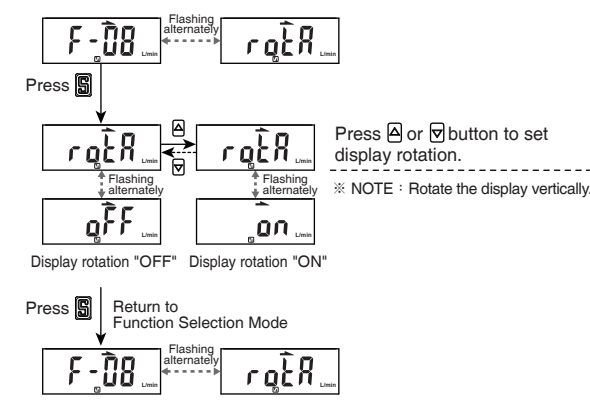


※ NOTE :
*1. In case hysteresis is set at less than or equal to 2 digits, switch output may chatter if input detected fluctuates near the set point.
*2. When using window comparator mode, the difference between two set points must be greater than the fixed hysteresis, otherwise will cause the switch output to malfunction.

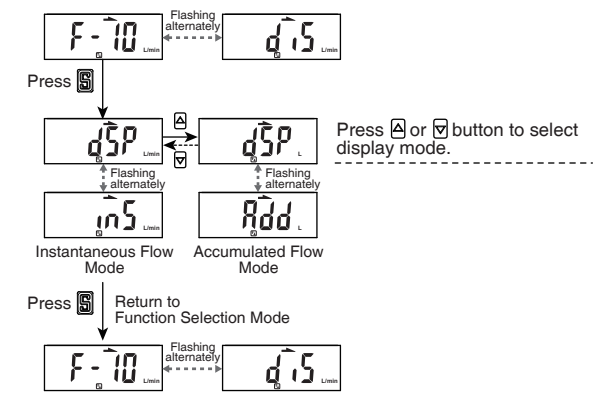
4 [F-07] Flow Reference Standard Setting



5 [F-08] Display rotation

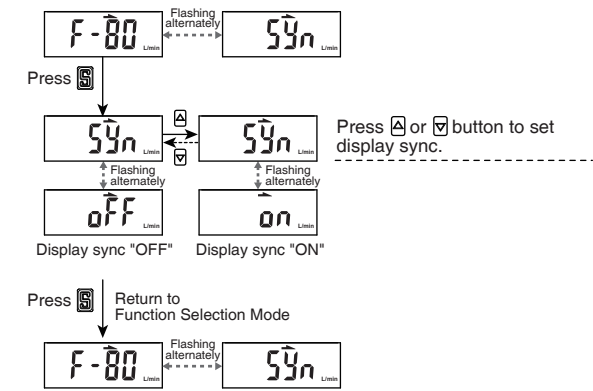


6 [F-10] Flow Sensor Display Mode Setting



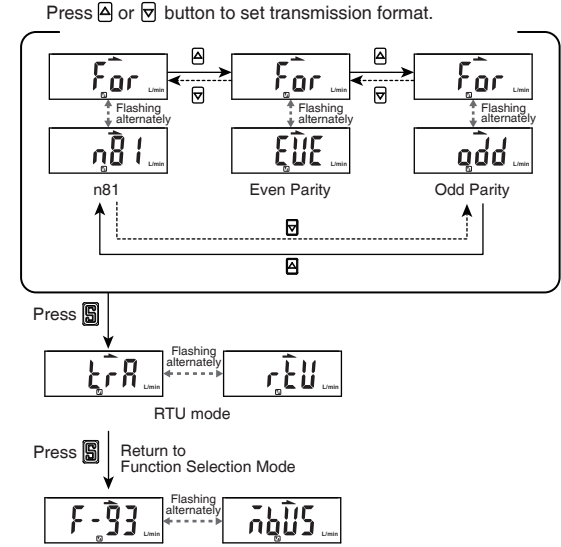
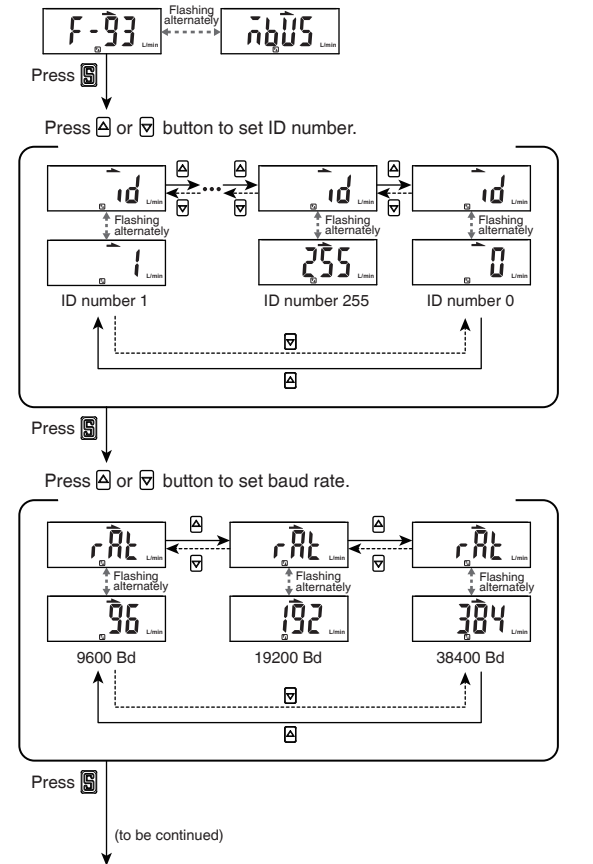
7 [F-80] Sync the value of flow analog output and display

※ This function is not available with RS485 (Output Specification -02 and -04).



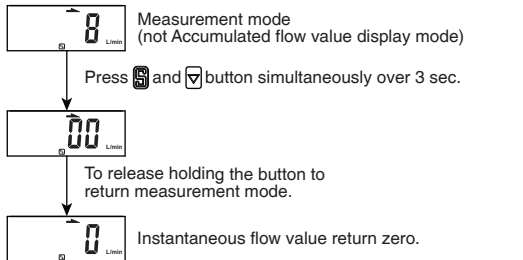
8 [F-93] Modbus RTU Setting

※ This function only available for RS485 (Output Specification -02 and -04).

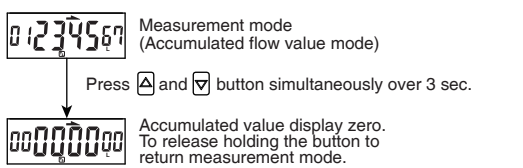


9 Instantaneous Flow Zero Adjustment Function

The displayed value can be adjusted to "0" when the measured flow is within ±5% F.S. of the zero point at the time of shipment from the factory.

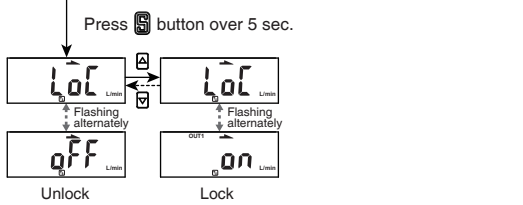


10 Reset Accumulated Flow Function

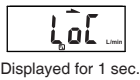


11 Key Lock / Unlock Mode

Measurement mode



※ NOTE : If a button operation is performed while the key lock setting is ON, [LoC] will be displayed.



D. Modbus RTU INSTRUCTIONS

Function Code	Explanation	Operation
0000H	ID Number (0 ~ 255) Range : 0 ~ 255	Read Write
0001H	Baud rate setting 0 : 9600 bps 1 : 19200 bps 2 : 38400 bps	Read Write
0002H	Transmission format setting 0 : N.8.1 1 : E.8.1 2 : O.8.1	Read Write
0003H	Communications protocol setting 0 : RTU	Read Write
0004H	Measured flow rate range 7 : 500 L/min 8 : 1000 L/min 9 : 2000 L/min	Read
0005H	Instantaneous flow value	Read
0006H	Flow unit 0 : LPM (L/min or mL/min) 1 : CFM (ft³/min)	Read Write
0007H	Decimal place for flow value 0 : None 1 : One decimal place 0.1 2 : Two decimal places 0.01 3 : Three decimal places 0.001	Read
0008H	Accumulated flow value (ADL) XXXX 9999	Read
0009H	Accumulated flow value (ADH) 9999 XXXX	Read
000AH	Flow reference standard 0 : ANR (Standard condition) 1 : NOR (Normal condition)	Read Write
000BH	Flow sensor display mode 0 : Instantaneous flow 1 : Accumulated flow	Read Write
000CH	Accumulated value hold 0 : None 1 : 2min /times 2 : 5min/times	Read Write
000DH	Flow display refresh time 0 : 200ms 1 : 500ms 2 : 1000ms	Read Write
000EH	Fine adjustment of display value -25 ~ 25 (-2.5% ~ +2.5%)	Read Write
000FH	Response time of flow sensor 0 : 50ms 1 : 80ms 2 : 120ms 3 : 200ms 4 : 400ms 5 : 800ms 6 : 1500ms	Read Write
0010H	OUT1 output mode 0 : HYS (Hysteresis) 1 : WIN (Window Comparator) 2 : ADD (Accumulated Output) 3 : PLS (Accumulated Pulse Output)	Read Write
0011H	OUT1 output type 0 : N.O. mode 1 : N.C. mode	Read Write
0012H	Flow setting value FL-1	Read Write
0013H	Flow setting value FH-1	Read Write
0014H	Flow setting value ADL1	Read Write
0015H	Flow setting value ADH1	Read Write
0016H	Fixed hysteresis setting for flow value HYS 1 ~ 8	Read Write

Function Code	Explanation	Operation
0017H	OUT1 switch 0 : OFF 1 : ON	Read
0018H	OUT2 output mode 0 : HYS (Hysteresis) 1 : WIN (Window Comparator) 2 : ADD (Accumulated Output)	Read Write
0019H	OUT2 output type 0 : N.O. mode 1 : N.C. mode	Read Write
001AH	Flow setting value FL-2	Read Write
001BH	Flow setting value FH-2	Read Write
001CH	Flow setting value ADL2	Read Write
001DH	Flow setting value ADH2	Read Write
001EH	Fixed hysteresis setting for flow value HYS 1 ~ 8	Read Write
001FH	OUT2 switch 0 : OFF 1 : ON	Read
0020H	Color display for OUT1 or OUT2 selection 0 : OUT1 1 : OUT2	Read Write
0021H	Display color setting 0 : SOG (Switch on Green) 1 : SOR (Switch on Red) 2 : GRN (Always is Green) 3 : RED (Always is Red)	Read Write
0022H	Power-save mode 0 : NO 1 : YES	Read Write
0023H	Reset to the default setting 0 : RECALL	Write
0024H	Instant flow zero adjustment 0 : When over ±5% F.S., error code 03H will show.	Write
0025H	Reset accumulated flow 0 : Accumulated flow value return to zero	Write
0026H	Key lock/unlock setting 0 : OFF 1 : ON	Read Write
0027H	Switch output 0 : NPN 1 : PNP	Read
0028H	Display rotation setting 0 : OFF 1 : ON	Read Write

● Read / Write Code

Read/Write Code	Explanation
03H	Read pressure sensor data Range 1 ~ 4 data Number, 2 ~ 8 Bytes
06H	Write pressure sensor data

● Error Code Description

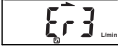
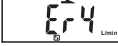
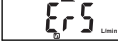
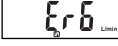
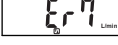
Error Code	Explanation
01H	Read / Write error
02H	Function Code error
03H	Illegal data or over setting value

E. FUNCTION INSTRUCTION

Function Code	Item	Explanation
[F - 01]	[OUT1] OUT 1 setting	Select Output 1 flow value to switch ON/OFF.
[F - 02]	[OUT2] OUT 2 setting	Select Output 2 flow value to switch ON/OFF.
[F - 03]	[LCD] LCD Display color setting	Select back light color and display mode.
[F - 04]	[RESP] Response time setting	Select the response time in 50ms, 80ms, 120ms, 200ms, 400ms or 1500ms for analog output.
[F - 05]	[DPR] Display refresh time setting	Display refresh cycle can be set in 200ms, 500ms or 1000ms.
[F - 06]	[UNIT] Unit selection	Select the UNIT of flow sensor.
[F - 07]	[REFE] Flow reference standard setting	Select the flow value is shown under standard (ANR) or normal condition (NOR).
[F - 08]	[ROT] Display rotation	Set display rotation.
[F - 09]	[EHP] Accumulated value hold setting	To save the last accumulated flow value every 2 or 5 minutes.
[F - 10]	[MODE] Flow sensor display mode setting	Select to display Instantaneous Flow or Accumulated Flow Mode.
[F - B0]	[SYNC] Sync the value of flow analog output and display	Turn ON to synchronize the value of flow a nalog output and display. (※1) (Default setting : OFF)
[F - 91]	[ECS] Power-Save mode setting	Select if turn on power-save mode to reduce power consumption.
[F - 92]	[INP] External input setting	Select for Accumulated flow rate zero clear, Auto-Shift or Auto-Shift zero. (※1)
[F - 93]	[MOD5] Modbus RTU setting	Set ID number, baud rate and transmission format. (※2)
[F - 94]	[FINE] Fine adjustment setting	The displayed value can be adjusted slightly.
[F - 95]	[FORC] Forced output function	To force output ON/OFF to test the switch function.
[F - 99]	[RESET] Reset to the default setting	Return to the factory default setting.

※ Note :
1. This function is not available with RS485 (Output Specification -02 and -04).
2. This function only available for RS485 (Output Specification -02 and -04).

F. ERROR CODE INSTRUCTION

Error Type	Error Code	Error Condition	Troubleshooting
OUT1 Excess Load Current Error		Output 1 load current is more than 125 mA.	Turn power off and check the cause of overload current or lower the current load under 125 mA, then restart.
OUT2 Excess Load Current Error		Output 2 load current is more than 125 mA.	
Zero Adjustment Error		The instant flow is over ±5% F.S. of the zero point.	Perform the zero clear function again under no flow conditions.
System Error		Memory error	Turn power off, and then restart. If error condition remains, please return to factory for inspection.
		Internal data error	
		Internal data error	
		System parameter error	
Applied Flow/Pressure Error		The instant flow has exceeded the upper limit of the flow display range.	Reduce the flow to the display range.
		The instant flow has exceeded the lower limit of the flow display range.	Ensure the flow is in the correct direction.