

For your safety, please read the following before using.

- Do not use corrosive or flammable gas or liquid with this product.
- Please use within the rating pressure range. Do not apply pressure beyond recommended maximum withstand pressure, permanent damage to the pressure sensor may occur.
- Do not drop, hit or allow excessive shock. Even if switch body appears undamaged, internal components may be broken and can cause malfunction.
- Turn power off before connecting wiring. Wrong wiring or short circuit will damage and / or cause malfunction.
- Do not use in environment containing steam or oil vapor.
- This product is not explosion-proof rated. Do not use in atmosphere containing flammable or explosive gases.
- Wiring for pressure sensor should avoid power source line and high voltage line. If used in the same circuit, noise may cause malfunction.

A. SPECIFICATIONS

MODEL	MPDS-P-02	MPDS-P-04
Rated pressure range	-1000 ~ 1000 kPa	
Set pressure range	0 ~ 1000 kPa	
Withstand pressure	1200 kPa	
Fluid	Filtered air, Non-corrosive / Non-flammable gas	
Set pressure resolution	Standard mode	1 kPa
	High resolution mode (*1)	0.1 kPa
Power supply voltage	12 to 24V DC ±10%, Ripple (p-p) 10% or less	
Current consumption	≤ 20mA	
Switch output	1 NPN open collector (*2) Max. load current : 200mA Max. supply voltage : 30V DC Residual voltage : ≤ 1.5V	1 PNP open collector (*2) Max. load current : 200mA Max. supply voltage : 24V DC Residual voltage : ≤ 1.5V
	Repeatability ± 0.2 % F.S. ± 1 digit	
Hysteresis	Hysteresis Mode	1 ~ 15 digits
	Window Comparator Mode	
Output short circuit protection	Yes	
Display	3 1/2 digital, 7 segment LCD display (White) (Sampling rate: 5 times / sec.)	
Indicator accuracy	Standard mode	± 0.3% F.S. ± 1 digit (ambient temperature: 25±3°C)
	High resolution mode	± 0.1% F.S. ± 1 digit (ambient temperature: 25±3°C)
Switch on indicator	White indicator 1 : OUT 1	
Environment	Enclosure	IP65 (*3)
	Ambient temp. range	Operation : 0 ~ 50°C, Storage : -10 ~ 60°C (No condensation or freezing)
	Ambient humidity range	35~85%RH (No condensation)
	Withstand voltage	1000V AC in 1-min (between case and lead wire)
Temperature characteristic	Insulation resistance	≥ 50MΩ (at 500V DC, between case and lead wire)
	Vibration	Total amplitude 1.5mm or 10G, 10Hz~55Hz~10Hz scan for 1 minute, 2 hours each direction of X, Y and Z
	Shock	100 m/s ² (10 G), 3 times each in direction of X, Y and Z
Communication interface	Standard mode	± 0.5% F.S. of detected pressure (25°C) at temp. Range of 0~50°C
	High resolution mode	± 5% F.S. of detected pressure (25°C) at temp. Range of 0~50°C
Port size	RS485	
Lead wire	M5 : M5 female thread	
Weight	Ø4 Oil-resistance cable (PVC) - 26 AWG (0.15 mm ²) - 5 cores Approx. 104g (with 2 meter lead wire)	

【NOTE :】

- *1. High resolution mode is settable in differential pressure range : -199.9 kPa ~ 199.9 kPa
- *2. Selectable NPN or PNP open collector circuits in setting.
- *3. Dustproof protector must be installed to maintain IP65.

B. ORDERING INFORMATION

MPDS - P - 02 - M5

Pressure Range

P : Positive (0~1000 kPa)

Output Specifications

02 : 1 NPN Output + RS485
04 : 1 PNP Output + RS485

Pressure Port

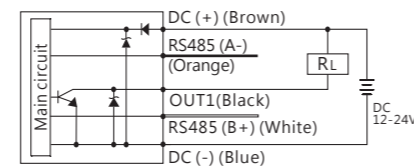
M5 : M5 female thread

Optional Parts

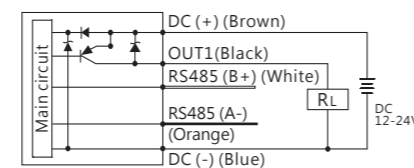
- MP-A18 : Mounting bracket
- MP-A19 : Mounting bracket
- MP-B3 : Panel adapter
- MP-C3 : Panel adapter + Front protective lid

C. OUTPUT CIRCUIT WIRING DIAGRAMS

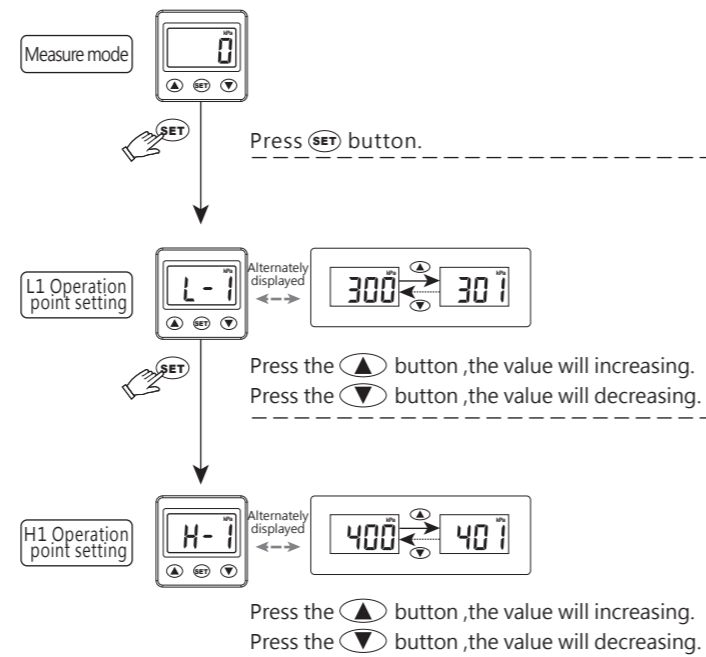
◎ NPN + RS485



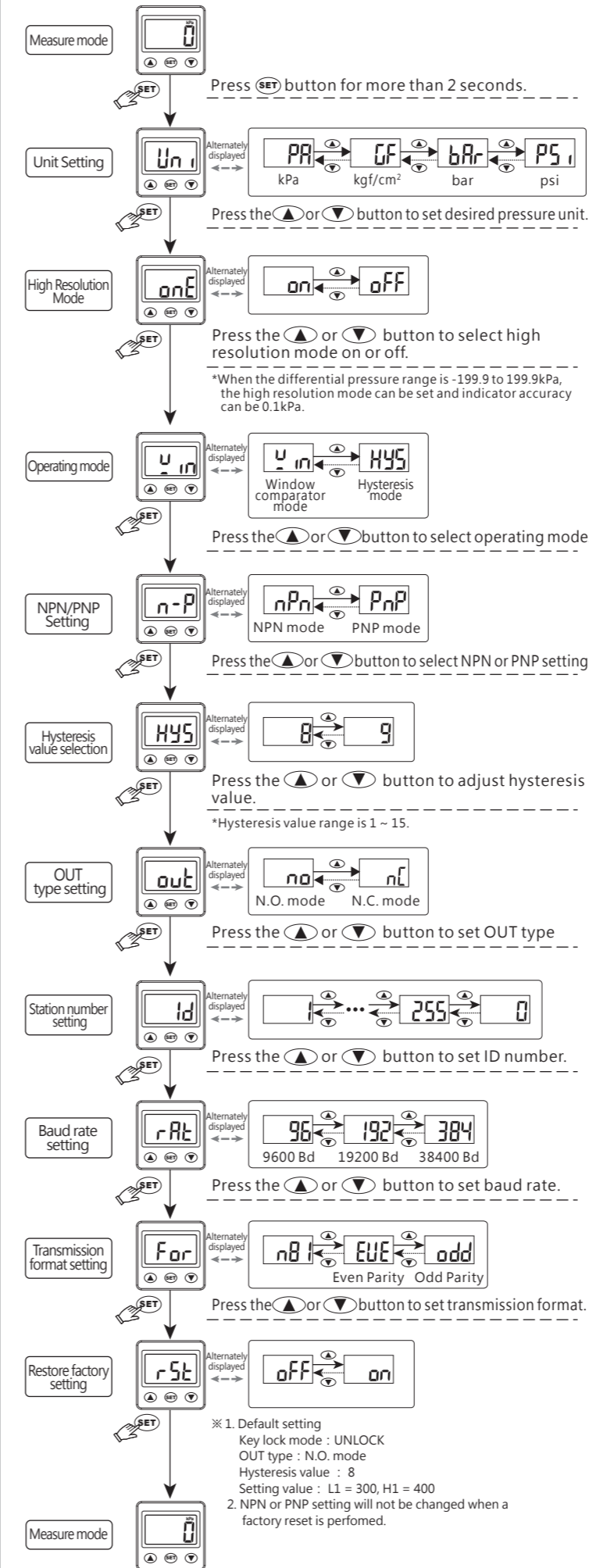
◎ PNP + RS485



D. OPERATING POINT SETTING MODE

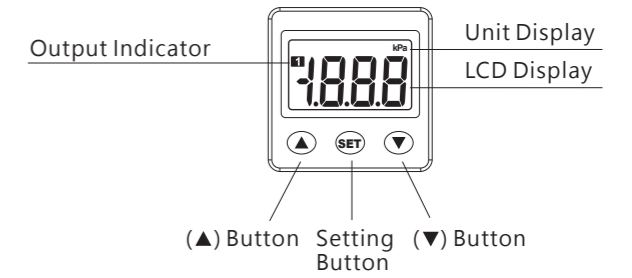


E. ADVANCE SETTING MODE

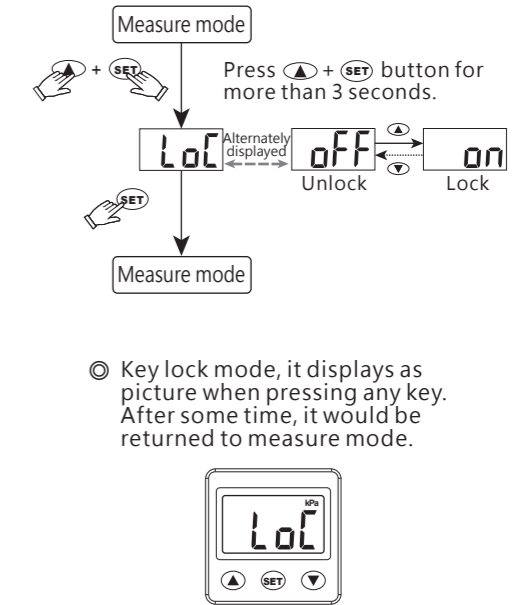


- ※ 1. Default setting
Key lock mode : UNLOCK
OUT type : N.O. mode
Hysteresis value : 8
Setting value : L1 = 300, H1 = 400
- ※ 2. NPN or PNP setting will not be changed when a factory reset is performed.

F. PANEL DESCRIPTION



G. KEY LOCK/UNLOCK MODE

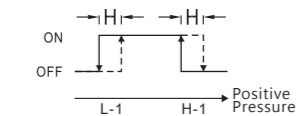


◎ Key lock mode, it displays as picture when pressing any key. After some time, it would be returned to measure mode.

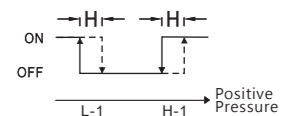
H. OUTPUT TYPE

◎ Window comparator mode

Normal open mode

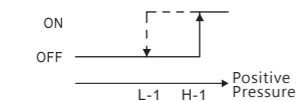


Normal close mode

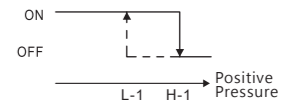


◎ Hysteresis mode

Normal open mode

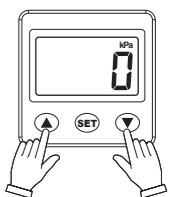


Normal close mode



I. ZERO POINT SETTING

Press the up arrow + down arrow button at the same time until the "0" is shown · release the button to end.



J. COMMUNICATION PROTOCOL (Modbus RTU)

1 Function Code

Function Code	Description	Operation
03H	Read pressure sensor data Range 1~2 data Number, 2~8 Bytes	Read
06H	Write pressure sensor data	Write

2 Example : Read pressure sensor value

Computer / PLC transmit data format (H is hexadecimal)

ID Number (01H)	Function Code (03H)	Address (0002H)	Data Number (0001H)	CRC CheckSum (25CAH)
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Pressure sensor response data format

ID Number (01H)	Function Code (03H)	Data Number (02H)	Data (0001H)	CRC CheckSum (7984H)
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3 Example : Output type setting

Computer / PLC transmit data format

ID Number (01H)	Function Code (06H)	Address (0006H)	Data (0001H)	CRC CheckSum (A80BH)
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Pressure sensor response data format

ID Number (01H)	Function Code (06H)	Address (0006H)	Data (0001H)	CRC CheckSum (A80BH)
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4 Error Code Description :

Error Code	Description
01H	Function code error
02H	Address error
03H	Illegal data or over setting value

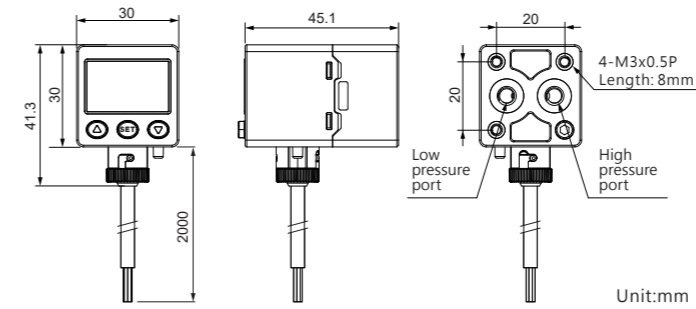
5 Modbus RTU Mode Protocol Address Map :

Modbus	Address	Item	Description	Operation
40001	0000H	ID Number setting	0H ~ FFH (0 ~ 255)	Read Write
40002	0001H	Switch state	0: OFF 1: ON	Read
40003	0002H	Pressure value	Read pressure value -3E8H ~ 3E8H Pressure rang : -1000 ~ 1000 kPa	Read
		High resolution mode Pressure value	Read pressure value -7CFH ~ 7CFH Pressure rang : -199.9 ~ 199.9 kPa	Read
40004	0003H	Pressure unit	0: kPa 1: kgf 2: bar 3:psi	Read Write
40005	0004H	Decimal place	0: None 1: One decimal place 0.1 2: Two decimal places 0.01 3: Three decimal places 0.001	Read
40007	0006H	Output type	0: NO 1: NC	Read Write
40010	0009H	Hysteresis value	Read hysteresis value 1H ~ FH (Range : 1 ~ 15)	Read Write
40011	000AH	L1 setting value	0 : Read setting value (Default : 300 kPa) 1 : Write setting value	Read Write
		High resolution mode L1 setting value	0 : Read setting value (Default : 30.0 kPa) 1 : Write setting value	Read Write
40012	000BH	H1 setting value	0 : Read setting value (Default : 400 kPa) 1 : Write setting value	Read Write
		High resolution mode H1 setting value	0 : Read setting value (Default : 40.0 kPa) 1 : Write setting value	Read Write
40013	000CH	Baud rate setting	0: 9600 bps 1: 19200 bps 2: 38400 bps	Read Write
40014	000DH	Transmission format setting	0: N81 1: E81 2: O81	Read Write
40016	000FH	Reset to the default setting	0: Read default setting 1: Write default setting (*2)	Write
40020	0013H	Key lock function	0: UNLOCK 1: LOCK	Read Write
40021	0014H	Switch type	0: NPN 1: PNP	Read Write
40023	0016H	Zero reset	0: None return to zero 1: Zero reset (*1)	Write
40050	0031H	High resolution mode	0: OFF 1: ON	Read Write
40054	0035H	Error Code	bit0: Output load current is more than 200 mA. bit1: Supply pressure exceeds the upper limit of pressure setting. bit2: Supply pressure exceeds the lower limit of pressure setting. bit3: Hysteresis value exceeds the range. bit4: L1 setting value error bit5: H1 setting value error bit6: Zero reset error (*1) bit7: EEPROM R/W error	Read

*1: Zero reset which pressure range exceeds $\pm 3\%$ F.S. then error code display 03H and function code 0035H bit6 is 1.

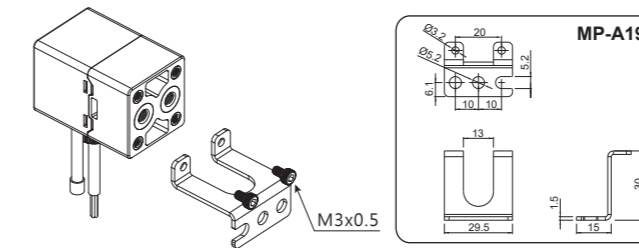
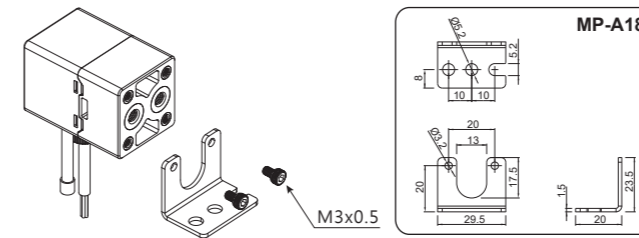
*2: Default setting
Key lock function : UNLOCK ; OUT type : N.O. mode ; Hysteresis value : 8
Setting value : L1 = 300, H1 = 400

K. DIMENSIONS

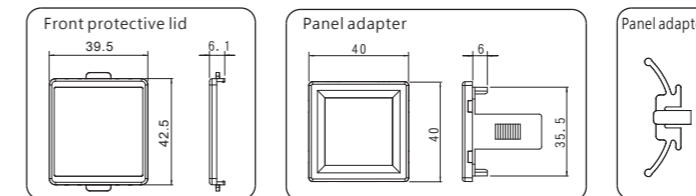
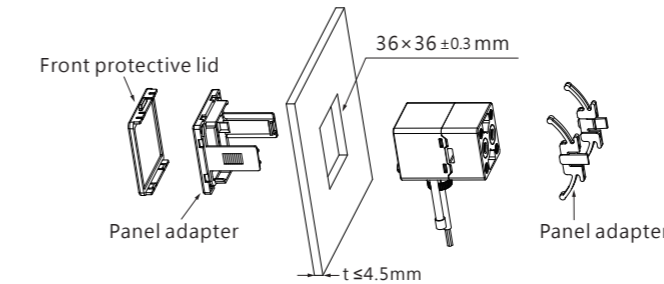


L. OPTIONAL PARTS DIMENSIONS

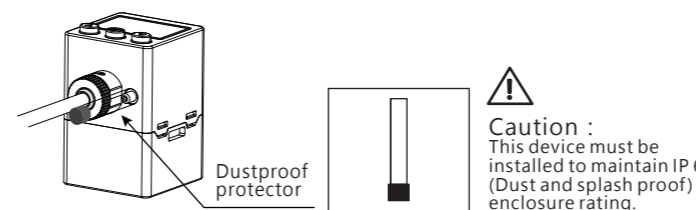
① Mounting bracket



② Panel Mounting



③ Accessory



M. ERROR CODE INSTRUCTION

Error Type	Error code	Error Condition	Troubleshooting
Excess load current error	Er1	Output load current is more than 200 mA	Turn power off and check the cause of overload current or lower the current load under 200 mA, then restart.
Residual pressure error	Er3	During zero reset, ambient pressure is over $\pm 3\%$ F.S.	Change input pressure to ambient pressure and perform zero reset again.
Applied pressure error	HHH	Supply pressure exceeds the upper limit of pressure setting.	Adjust the pressure within operating pressure range.
	LLL	Supply pressure exceeds the lower limit of pressure setting.	
System error	Er5	Internal system error	Turn power off, and then restart. If error condition remains, please return to factory for inspection.

N. PRESSURE UNIT CONVERSION TABLE

From	To	Pa	kPa	MPa	kgf/cm ²	mmHg	psi	bar	inHg
1 Pa	1	0.001	0.000001	0.000010197	0.00750062	0.000145038	0.00001	0.0002953	
1 kPa	1000	1	0.001	0.010197	7.500616	0.145038	0.01	0.2953	
1 MPa	1000000	1000	1	10.197	7500.616	145.038	10	295.298	
1 kgf/cm ²	98066.5	98.0665	0.0980665	1	735.559	14.2233	0.980665	28.9579	
1 mmHg	133.32	0.13332	0.000133	0.0013595	1	0.019336	0.0013332	0.039370	
1 psi	6895	6.895	0.006895	0.07031	51.7157	1	0.06895	2.036074	
1 bar	100000	100	0.1	1.01972	750.062	14.5038	1	29.52998	
1 inHg	3386.388	3.386388	0.003388	0.034530	25.4	0.491141	0.033863	1	